

84069  
AIR 155 00052

# NEBRASKA

DEPT. OF ENVIRONMENT AND ENERGY

## MEMORANDUM

**DATE:** September 17, 2019  
**TO:** AltEn LLC **FACILITY ID:** 84069  
**THRU:** Todd Ellis  
**FROM:** Kyle Morton  
**RE:** Compliance assistance site visit

On September 16, 2019, the Department received an email from Brad Anderson with the AltEn, LLC plant located in Mead, Nebraska. The email (Attachment A) was a follow-up to the facility's initial response to a Notice of Violation (NOV) dated August 8, 2019, in which AltEn summarized evaluation and repair of leaks documented in the NOV. I arranged a site visit with Mr. Brad Anderson, Project Manager, for the following day.

On September 17, I visited the site at 10:45AM and brought the Department's Gas Finder camera (GF320) to the facility by AltEn's request. Mr. Ken Peterson, Production Manager, met with and accompanied me on tour of the facility. I did not see any detectable leaks with the GF320 during my observations of the site and affected equipment. I relayed this information to Mr. Peterson, Mr. Anderson, and Mr. Scott Tinglehoff, General Manager. I also explained that the Department was available in the future for compliance assistance, including further use of the GF320 for leak detection, should AltEn request. I stated I had no other concerns at this time, concluded the site visit, and left at approximately 11:20AM.

### Attachments

Attachment A – Email correspondence

  
\_\_\_\_\_  
Kyle Morton, Program Specialist

Date

9/18/19



20190064026

**Attachment A**  
**Email correspondence**

## Morton, Kyle

---

**From:** Brad Anderson <banderson@mrgkc.com>  
**Sent:** Monday, September 16, 2019 2:25 PM  
**To:** Morton, Kyle  
**Cc:** Ellis, Todd; Stoner, Kevin J; Scott Tingelhoff; Ken Peterson; Pracheil, Brad  
**Subject:** RE: Alten Repair Work

Hi Kyle,

10 am should be fine. We will see you then.

Thanks,

Brad Anderson  
Project Manager  
Alten LLC  
1344 County Rd. 10  
Mead, NE 68041  
402-624-2000 ext. 1010  
402-580-1650 cell

---

**From:** Morton, Kyle [mailto:kyle.morton@nebraska.gov]  
**Sent:** Monday, September 16, 2019 2:06 PM  
**To:** Brad Anderson  
**Cc:** Ellis, Todd; Stoner, Kevin J; Scott Tingelhoff; Ken Peterson; Pracheil, Brad  
**Subject:** RE: Alten Repair Work

Hi Brad, I should have time tomorrow to bring the FLIR camera out to look things over. I'll plan to head over around 10AM unless you have a time of day that would work best for your team.

Thanks,

**Kyle Morton**  
Program Specialist  
Air Quality Testing & Monitoring Unit

**Nebraska Department of Environment and Energy**  
P.O. Box 98922  
Lincoln, Nebraska 68509-8922  
**Main Office:** 402-471-2186 / **Direct:** 402-471-0290  
<http://dee.ne.gov>

---

**From:** Pracheil, Brad <brad.pracheil@nebraska.gov>  
**Sent:** Monday, September 16, 2019 1:01 PM  
**To:** Morton, Kyle <kyle.morton@nebraska.gov>  
**Subject:** FW: Alten Repair Work

Can you run out there with the FLIR this week

---

**From:** Stoner, Kevin J <[kevin.j.stoner@nebraska.gov](mailto:kevin.j.stoner@nebraska.gov)>  
**Sent:** Monday, September 16, 2019 1:00 PM  
**To:** Pracheil, Brad <[brad.pracheil@nebraska.gov](mailto:brad.pracheil@nebraska.gov)>  
**Subject:** FW: Alten Repair Work

Have a great day!

Kevin Stoner – Air Quality Div. | Nebraska Department of  
Environment and Energy  
402-471-4299 | P.O. Box 98922, Lincoln,  
Nebraska 68509-8922  
<http://dee.ne.gov>

---

**From:** Brad Anderson <[banderson@mrgkc.com](mailto:banderson@mrgkc.com)>  
**Sent:** Monday, September 16, 2019 12:23 PM  
**To:** Ellis, Todd <[todd.ellis@nebraska.gov](mailto:todd.ellis@nebraska.gov)>; Stoner, Kevin J <[kevin.j.stoner@nebraska.gov](mailto:kevin.j.stoner@nebraska.gov)>; Wilhelm, Josh  
<[josh.wilhelm@nebraska.gov](mailto:josh.wilhelm@nebraska.gov)>  
**Cc:** Scott Tingelhoff <[stingelhoff@mrgkc.com](mailto:stingelhoff@mrgkc.com)>; Ken Peterson <[kpeterson@mrgkc.com](mailto:kpeterson@mrgkc.com)>  
**Subject:** Alten Repair Work

Hi all,

I wanted to reach out and see if NDEE would be available to come out this week and use your camera to recheck our fermenters, beerwell, and 810 storage tank. We are planning on taking the plant down late this week for plant repairs. We thought this would be an opportunity to use the same camera to verify that the repairs are complete and satisfactory. The front end of the plant will be down starting Thursday the 19<sup>th</sup> so if we can get you guys out before Thursday that may be ideal for both us and NDEE. Let me know if this works on your end or if you have any questions.

Thanks,

Brad Anderson  
Project Manager  
Alten LLC  
1344 County Rd. 10  
Mead, NE 68041  
402-624-2000 ext. 1010  
402-580-1650 cell